

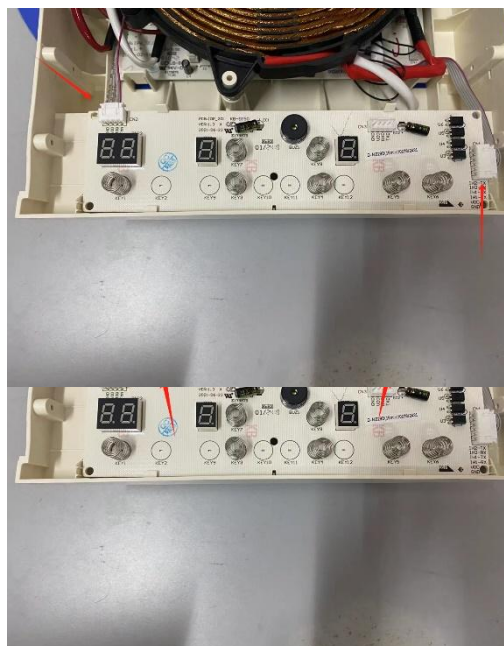
Service manual

HO33BI202

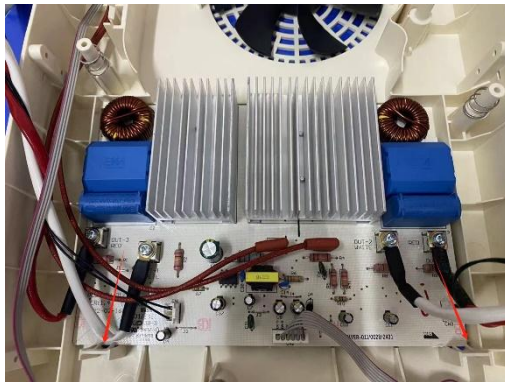
How to replace



1. Remove the screws for glass -fixing
2. Remove the glass plate
3. Replace the display board.
 - A. Press the clip
 - B. Remove the internal wire in display board.



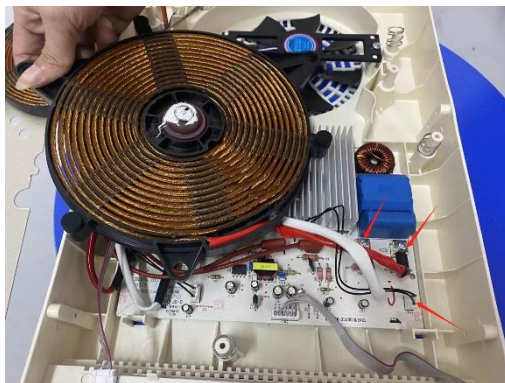
4. Replace the main board.



- A. Press the clips
- 5. Replace the power board.
- A. Press the clips



- 6. Replace the heating element.
- A. Remove internal wire and screws

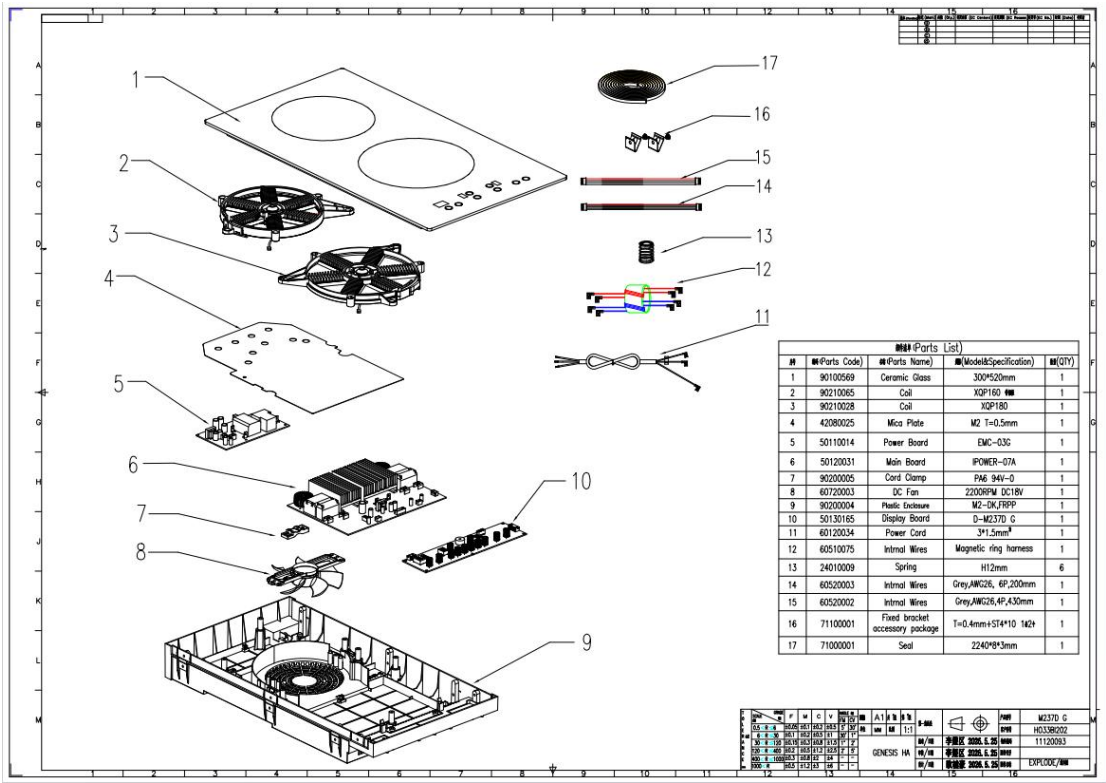


7. Replace the fan.

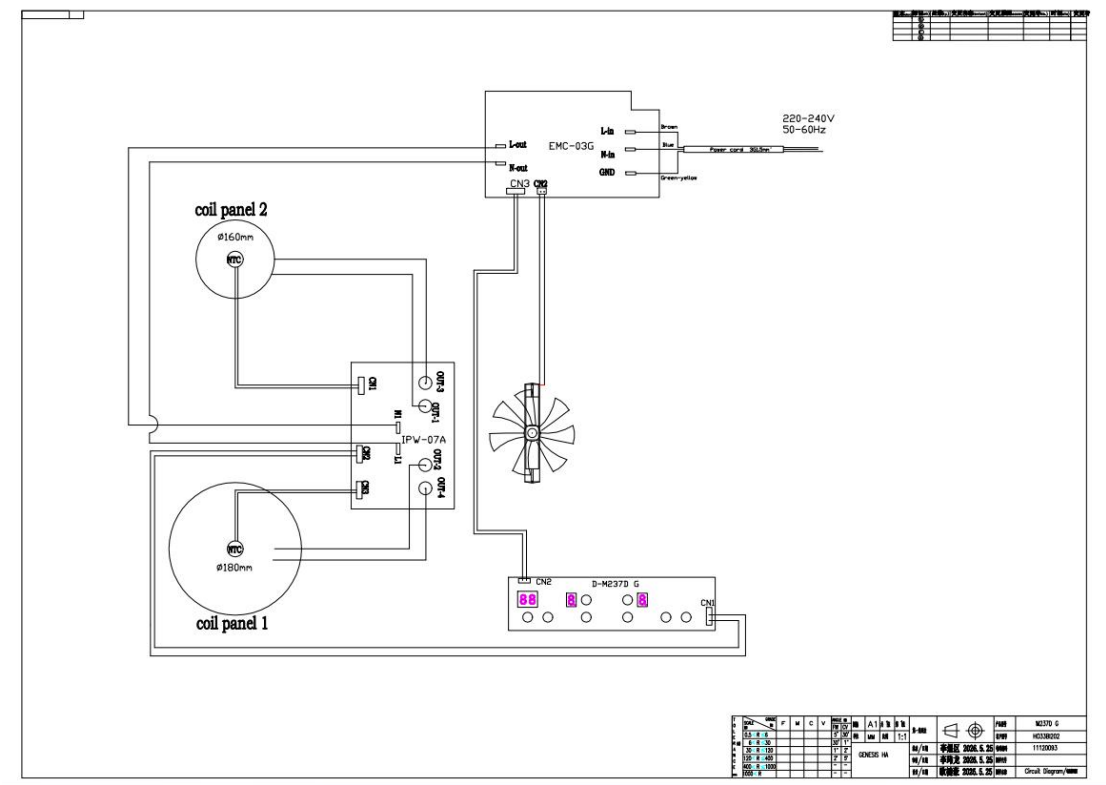
A. Remove internal wire and screws



Exploded diagram



Circuit diagram



Error Codes:

Problem	Possible causes	What to do
E1	Signal lost (PCB failure)	Please contact after sales service.
E2/E3	Abnormal high/Low input voltage	Stop cooking and wait until input voltage back to normal. If not please contact service center.
E4/E5/E6	Thermistor failure.	Please contact service center to repair.
E7	Abnormal high temperature (dry burning)	Cut off power, wait for 30min and switch on. If still not working, please contact service.
E8/E9	Failure of IGBT sensor	Please contact service center to repair.
E0	IGBT Overheat	Check if the fan is still working. If not please contact service center to repair.
EE	Display PCB failure.	Please contact service center.